Work Orde October-23-12 2		125		*92	125*			χ.			Page 1
Revision ID:	D206-781-02 Floor Protecto	21 or (Passenger Cabin)		Accept	*N900	040	100) * s	Setup Start Stop	*NS	
•	10/23/12	Start Qty: 1.00 Req'd Qty: 1.00	*1* * 1 *	2	Cust Item I Customer:	D:				IUL	
Approvals:		in: MLJ				ate:		F	Run Start Stop	*NR	
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool#		Accept Qty	Reject Qty	Reject I	nsp.
Draw Nbr	Rev	ision Nbr						1 ^	1		
*100 *100* DC		Memo Photocopy	bluefile &type labels pe	0.00 15 0.00 0.00 0.00	D. 11 14				HOT W	17 12 (2)	-11-14
		CHG 001	ž							_	
*110 *110* Packaging		Pick Kit Memo		0.00					<u> </u>	r pfuf l	3 2
120		QC4- 100% Inspect kits	s for completeness	0.00						* .	
120 QC Quality Control		Мето		0.00 55) 14						

											DQA:	Date:	٠
NCR:	Yes	/ No				WORK ORDER NON-	·COI	NFORM	MANCE / UPI	DATE	QA Closed:	Date:	•
						1		1			QA Closed:	Date.	· · · · · · · · · · · · · · · · · · ·
Work Ord	ar.					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
WOIK OIG	CI. -					Rework	7		Skid-tube	Crosstube	1	Water Jet	Engineering
Part f	No.					Scrap	7		Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	-					Use-as-is	7	1	noforming	Finishing	4	re/Packaging	Other
NCR I	No.					Work Order Update			Large Fab	Composite]	Supplier	
								<u> </u>			,	Ţ · · · ·	· · · · · · · · · · · · · · · · · · ·
Root						ption of work order update	- 1	Initial	3	tion	Sign &		
Cause		Date	Step	Qty		or Non-conformance	Cr	nief Eng	Desci	ription	Date	Verification	QC Inspector
Doc/Data	Ы		ļ						1				
Equip/Tooling	Ш												
Operator	Ш												
Material	Ц												
Setup]									
Other	Ц												
Process	Ц						1	ć,					
Supplier	Ш			1			1	CI					
Training	Ш												
Unapproved													
			<u></u>				FAU	LT CATE	GORY				
Landi	ing G	iear			_	General		7		_	- 1	_	<u>.</u>
	Ш	Bending				Bend		Grain			Ovalized		Pressure/Forced
		Centre No	ot Concer	ntric to (D/S	BOM/Route		Hardwa	ire -		Over/Unde	r tolerance	Temperature/Cure
	Ш	Cracks				Broken/Damaged		-	ion Incomplete		Part Incorre	ect	Weld
		Crushed/	Crimped.			Burrs		Instruct	tions Incomplete/I	Unclear	Part Lost/M	lissing	Wrong Stock Pulled
		Cuffs				Contamination		Mainte	enance		Part Moved		
		Heat Trea	it			Countersink		Mislabe	eled		Positioned '	Wrong	
	П	Inspection	n Strip in	Tube		Cut Too Short		Misread	t		Power Loss,	/Surge	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish Folio

140

QC21- Final Inspection - Work Order Release

Location:

0.00

140

QC

Memo

0.00

Quality Control

u 12.11.14

										DQA:	Date	:		
NCR:	Yes / No				WORK ORDER NON-C	:OI	NFORM	MANCE / UPDATE		QA Closed:	Date	:		
Work Orde					DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part f				· · · · · · · · · · · ·	Rework Scrap			Skid-tube Crosstube Machining Small Fab	-	Pro	Water Jet d. Eng. Coor.	Engineering Quality		
NCR I	No				Use-as-is Work Order Update			noforming Finishing Large Fab Composite	-	Rec/Stor	re/Packaging Supplier	Other		
Root					ption of work order update	1	nitial	Action		Sign &				
Cause	Date	Step	Qty	C	or Non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector		
Doc/Data														
Equip/Tooling		l												
Operator			İ											
Material		l										ļ.		
Setup														
Other														
Process														
Supplier								*						
Training														
Unapproved										•				
					F	<u>AUL</u>	T CATE	GORY						
Landi	ng Gear				General	_	-		_	-	_			
	Bending				Bend		Grain			Ovalized	L	Pressure/Forced		
	Centre N	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re	L	Over/Under	tolerance	Temperature/Cure		
	Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct	Weld		
	Crushed/	Crimped.			Burrs		Instruct	ions Incomplete/Unclear	Part Lost/Missing		issing	Wrong Stock Pulled		
,	Cuffs				Contamination] Mainte	nance		Part Moved	_			
	Heat Trea	at			Countersink		Mislabe	led		Positioned V	N rong			

Misread

Out of Calibration

Out of Sequence

Outside Dimensions

Offset

Power Loss/Surge

Other

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Inspection Strip in Tube

Torque Waves in Extrusion

Cut Too Short

Drill Holes

Drawing

Finish

Folio

Picklist Print October-23-12 2:34	:07 PM												Page 1
Work Order ID: Parent Item:	92125 D206-781-021			·				Stai	rt Date: 10/23/	12	Required I	Date: 11/0	9/12
Parent Item Name:	Floor Protector (Pa	ssenger Cabin)						Sta	ırt Qty: 1:0 0 🚅	$1\times$	Required	Qty: 1.00	
Comments:	IPP RevA: New iss	ue DD verified by:I	EC										
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3875-0 SWS	27	Manufactured	No			110	Each	0.0000		1	92	162	W
D39344041 Clip Assembly	3 7	Manufactured	No			110	Each	24.0000		2/			
				Location		Loc Qty	<u>L</u>	oc Code				_	•
				ST074		24							
i					931	2			<u> </u>	969			
D3800-0-100 Hook and Loop Strip (1"	Soft)	Manufactured	No	899	959	110	f	177.5484	833	8.33	3 16. b 6		
				Location		Loc Qty	<u>L</u>	oc Code					
. , 1001				ST065		127.5464							
24- 178				689	910	9.801							
					233	9.841							
					073	1.1734				- 2-i	4		
					354	106.731				5 38 4	7		
				ST088	060	50.002 50.002			***************************************				
D3800-3-100 Hook and Loop Strip (1"	Hard)	Manufactured	No	041	500	110	f	167.3470	8.533	8.33.	3 / 66	61	r 1/4/1.
				Location		Loc Qty	<u>L</u> .	oc Code		po r	₹ #		<i>*</i>
CUT Dyx2 @	2 50. 4 cm			ST065		167.347							₹
(4+ 00+7 x2 6	r			689	915	18.301							
	-				771	2.341							'
5m2 4X					007	5.001							
					105	13.67							
					077 061	15.536 9.967							
					355	102.531			-63	- 2 CX			

										DQA:	Date	:	<u>•</u> :
NCR:	Yes / N	0			WORK ORDER NON-O	100	NFOR	MANCE / UPI	DATE				
										QA Closed:	Date	:	f
Work Orde	ar:				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS		•
WOLK OLD	=1.				Rework	1		Skid-tube	Crosstube	1	Water Jet	7 En	gineering
Part f	No				Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	'''	Quality
raiti	···				Use-as-is	1		noforming	Finishing	-	re/Packaging	1	Other
NCR I	Vo.				Work Order Update	1	1110111	Large Fab	Composite	- 1100,000	Supplier	1	
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,						1					' ' ' '	!	ا
Root				Descr	iption of work order update		nitial	Act	tion	Sign &			
Cause	Dat	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	- (QC Inspector,
Doc/Data										,			į
Equip/Tooling			1								1		ŧ
Operator		1	1										
Material													
Setup													
Other													
Process				ļ									
Supplier													ļ
Training													
Unapproved						<u> </u>						l	Faretre of
					F	AUL	T CATE	GORY					
Landi	ng Gear			_	General	_	٦			· ¬	,		Pryda i samo
	Bendi	ng			Bend		Grain		<u> </u>	Ovalized	L	⊣	ssure/Forced
	Centre	Not Conce	entric to	o/s	BOM/Route		Hardwa	are	_	Over/Unde	r tolerance	_	perature/Cure
	Cracks			_	Broken/Damaged		Inspect	ion Incomplete		Part Incorre	} —	Wel	1
	Crush	ed/Crimped	l.	1	Burrs		Instruct	tions Incomplete/	Unclear	Part Lost/N	lissing	Wro	ong Stock Pulled

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Positioned Wrong

Power Loss/Surge

Other

Part Moved

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Inspection Strip in Tube

Torque Waves in Extrusion

Cuffs

Heat Treat

Contamination

Countersink

Cut Too Short

Drill Holes

Drawing

Finish

Folio

October-23-12 2:34:08 PM

Work Order ID:

92125

Parent Item:

D206-781-021

Parent Item Name:

Floor Protector (Passenger Cabin)

AN525-10R6 Screw

Purchased

No

Start Date:

231.0000

Start Date: 10/23/12

1

Required Date: 11/09/12

Start Qty: 1.002

Required Qty: 1.00

8/

Exaction Loc Oty Loc Code

ST344 100

122814 100

ST345 105

Each

110

ST345 105
120833 5
122151 100
ST346 26
118757 23
119309 3

											DQA:	Date	e:
NCR:	es / N	0			WORK ORDER NON-	COI	NFORM	MANCE / UP	DATE		QA Closed:	 Date	
					DISDOSITION				ACAINST		PARTMENT		Visit in the second of the sec
Work Orde	er:				DISPOSITION								
Part N					Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite			Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root	- 	<u> </u>		Descri	ption of work order update		Initial	Δς	tion		Sign &	· · · · · · · · · · · · · · · · · · ·	1
Cause	Date	e Step	Qty	i	or Non-conformance	1	nief Eng		ription		Date	Verification	QC Inspector
Doc/Data	Dut	Step				+							
Equip/Tooling	_												
Operator													
Material							Ţ						
Setup												-	
Other					٨								
Process													
Supplier												·	
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Unapproved													
					-	AUI	LT CATE	GORY					
Landi	ng Gear				General		_				•	_	
	Bendii	ng			Bend		Grain				Ovalized		Pressure/Forced
	Centre	Not Conce	ntric to	o/s	BOM/Route		Hardwa	re		L	Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged		⊣ '	on Incomplete			Part Incorre	ct	Weld
	Crushe	ed/Crimped			Burrs		-{	ions Incomplete/	/Unclear		Part Lost/M	issing	Wrong Stock Pulled
	Cuffs				Contamination		Mainte				Part Moved		
	Heat 1	reat			Countersink		Mislabe	eled			Positioned V	Vrong	_
	Inspec	tion Strip ir	1 Tube	L	Cut Too Short	L	Misread	d .			Power Loss/	Surge [Other
	Ripple	s in Bend		İ	Drill Holes		Offset						

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

Folio

DART AEROSPACE LTD.

REFERENCE ONLY

IIN-D407-781-1 Page 19 of 20

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty. -021	Part Number	Description
Х			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		Х	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
-	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
			=D3875-1=	
		C 2	=D3934-041	
	4	 	D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		C/2	D3800 4=100=500	=LOOP-STRIP>
		Q .5	-D3800-3-100-500	=HOOK STRIP
	2	 	AN4-13A	BOLT
		-A===	=AN525=10R6=====	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT
				(PILOT, CO-PILOT, PASSENGER CABIN)
1	Х		D206-781-011	FLOOR PROTECTOR KIT
				(PILOT AND CO-PILOT)
1		Х	D206-781-023	FLOOR PROTECTOR KIT
		_		(PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2.		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

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Revision: A

Date: 10.10.28